# **PROXIMITY SWITCH**

### **Description**

The sensors provide excellent results even with difficult-to-detect objects, e.g. small or thin parts, wires or bright metals. A variety of types cover a wide range of individual requirements and installation situations. Thus, devices are available with N.C. or N.O. functions, with NPN or PNP switching outputs, and cable or plug connection.

The enclosure rating is IP66.

### **Features**

- Easy-to-use and tough
- Wide range of models
- Wide operating voltage range
- Short circuit protected
- Ideal for a variety of applications
- With a metal connector that can be tightened securely and a cord protector
- Enclosure rating of IP66, water-proof and oil-drip proof
- Fast response



## **Specification**

Item		Standard		
Differential travel		10% max. of sensing distance		
Target		Ferrous metal (The sensing distance decreases with non-ferrous metal.)		
Power su	oply voltage	12 ~ 24 VDC. Ripple (p~p): 10% max.		
(operating	y voltage range)	(10 ~ 30 VDC)		
Current co	onsumption (DC 3-wire)	10 mA max.		
Output typ	be	See Product selection		
Control	Load current (See note 1.)	200 mA max. (32 VDC max.)		
output	Residual voltage	1 V max. (under load current of 200 mA with cable length of 2 m)		
Operation (with sens	mode sing object approaching)	See Product selection		
Protection circuit		Output reverse polarity protection, Power source circuit reverse polarity protection, Surge suppressor, Short-circuit protection		
Ambient air temperature		Operating: -40 to 70 , Storage: -40 to 85 (with no icing or condensation)		
Temperature influence (See note 1.)		±10% max. of sensing distance at 23within temperature rangeof -25to 70±15% max. of sensing distance at 23within temperature rangeof -40to 70		
Ambient h	numidity	Operating: 35% to 95%, Storage: 35% to 95%		
Voltage in		±1% max. of sensing distance in rated voltage range ±15%		
Insulation resistance		50 M $\Omega$ min. (at 500 VDC) between current carry parts and case		
Dielectric strength		1,000 VAC at 50/60 Hz for 1 min between current carry parts and case		
Vibration resistance		10 to 55 Hz, 1.5mm double amplitude for 2 hours each in X, Y and Z directions		
Shock resistance		1,000 m/s <sup>2</sup> , 10 times each in x, Y and Z directions		
Standards and listings		IEC60529: IP66, Degree of protection EN60947-5-2: EMC		

Note : When using any model at an ambient temperature between -40°C and -25°C and a power voltage between 30 and 32 VDC, use a load current of 100 mA max.,

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## **Product selection**

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1. Housing outline
TS: Inductive thread round
S : Inductive square
CS: Inductive thread round connector
2. Dimension of sensing face
TS CS type series

12: diameter 12mm 18: diameter 18mm

30: diameter 30mm

### S type series

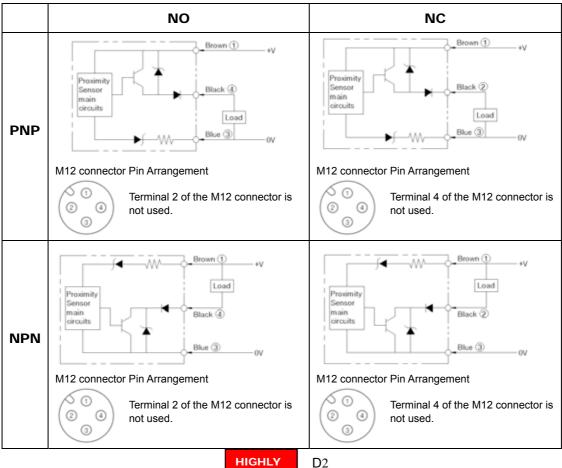
17: square 17mm x 17mm 18: square 18mm x 18mm 18L: square 18mm x 18mm 25: square 25mm x 25mm 30: square 30mm x 30mm 40: square 40mm x 40mm

3. Sensing distance Numeral: Sensing distance: E.g. 02=2 mm, 16=16mm

4. Output stage N: NPN open collector DC mode P: PNP open collector DC mode 5. Output function 1: N.O. normally open 2: N.C. normally close

Example: Inductive thread round housing, M12, Sn=5mm, NPN-DC, normally open, TS12-05N-1 Inductive square 18x18 mm, Sn=5mm, NPN-DC, normally open. S18-05N-1

# Output stage diagram



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## Inductive thread Round metal body type

Appearance		To	A A	New Yes	
Item			nield		Shield
		Cable type	Connector type	Cable type	Connector type
Output Function Output Stage	NPN NO-output	TS12-02N-1	CS12-02N-1	TS12-05N-1	CS12-05N-1
Output Stage		TS12-02N-2	CS12-02N-2	TS12-05N-2	CS12-05N-2
	PNP NO-output PNP NO-output	TS12-02P-1 TS12-02P-2	CS-12-02P-1 CS12-02P-2	TS12-05P-1 TS12-05P-2	CS12-05P-1 CS12-05P-2
Sonaing Distor					
Sensing Distan			1 ± 10%		1 ± 10%
Setting distanc		U to <sup>2</sup>	1.6 mm		4.0mm
Response freq	-		1.5K	(Hz	
Standard targe	t	12x12x1mm			
Body Material		Brass Nickel plated			
Circuit Protect	ion	Yes			
Reverse polarity protection of supply voltage		Yes			
Cable length	ye	2 m			
Enclosure Prot	action	2 m IP 67			
DIMENSIONS	TS12 Shi	TS12 Non-Shied			CABLEØ4.0x2M
	CS12 Sh	cS12 Non-Shied			٦

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## Inductive thread Round metal body type

Appearance						
		e Te		C. TE	C C C C C C C C C C C C C C C C C C C	
Item		Sh	nield	Non-S	Shield	
	-	Cable type	Connector type	Cable type	Connector type	
	NPN NO-output	TS18-05N-1	CS18-05N-1	TS18-08N-1	CS18-08N-1	
Output Function Output Stage	NPN NC-output	TS18-05N-2	CS18-05N-2	TS18-08N-2	CS18-08N-2	
output olage	PNP NO-output	TS18-05P-1	CS18-05P-1	TS18-08P-1	CS18-08P-1	
	PNP NO-output	TS18-05P-2	CS01-05P-2	TS18-08P-2	CS18-08P-2	
Sensing Distan	ce	5 mm	ı ± 10%	8 mm	± 10%	
Setting distanc	e	0 to 4.0 mm 0 to 6.4mm		.4mm		
Response freq	uency	1.5KHz				
Standard targe	_	18x18x1mm				
Body Material						
Circuit Protecti	ion	Yes				
Reverse polarity protection of supply voltage		Yes				
Cable length	5-	2 m				
Enclosure Prot	ection	IP 67				
DIMENSIONS						
	TS18 Shi	ield TS18 Non-Shield				
М1	54 33 8x1TAP			CABLEØ6*2M		
	CS18 SI	nield	CS18 Non-Shield			
54		M12x1TAP			M12x1TAP	

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## Inductive thread Round metal body type

Appearance		A.	E		SE .
ltem		Shi		Non-S	
		Cable type	Connector type	Cable type	Connector type
Output Eunction	NPN NO-output	TS30-10N-1	CS30-10N-1	TS30-15N-1	CS30-15N-1
Output Function Output Stage		TS30-10N-2	CS30-10N-2	TS30-15N-2	CS30-15N-2
	PNP NO-output	TS30-10P-1	CS30-10P-1	TS30-15P-1	CS30-15P-1
	PNP NO-output	TS30-10P-2	CS30-10P-2	TS30-15P-2	CS30-15P-2
Sensing Distan	се	10 mm	± 10%	15 mm	± 10%
Setting distanc	е	0 to 8.	0 mm	0 to 12	2.0mm
Response frequ	uency		1.5	KHz	
Standard target	t		30x30	)x1mm	
Body Material			Brass Nic	kel plated	
Circuit Protecti	on		Y	es	
Reverse polari	ty protection	Yes			
of supply volta	ge				
Cable length		2 m			
Enclosure Prot	ection	IP 67			
DIMENSIONS M30x1.5TA	<b>TS30 S</b>	Shield TS30 Non-Shield			
M30x1.5TAI	59 50 38 10	Shield CS30 Non-Shield			- @+:

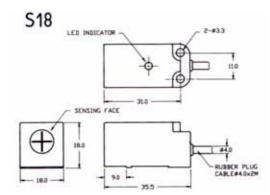
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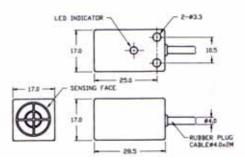
Inductive Square Plastic body type

Appearance		· 2/2	· · · · · · · · · · · · · · · · · · ·	
ltem		S17 series	S18 series	
	NPN NO-output	S17-05N-1	S18-05N-1	
Output Function Output Stage	NPN NC-output	S17-05N-2	S18-05N-2	
	PNP NO-output	S17-05P-1	S18-05P-1	
	PNP NO-output	S17-05P-2	S18-05P-2	
Sensing Distan	се	5 mm ± 10%	5 mm ± 10%	
Setting distance		0 to 4.0 mm	0 to 4.0mm	
Response frequency		1.5KHz		
Standard target		17x17x1mm	18x18x1mm	
Body Material		Plastic		
Circuit Protection		Yes		
Reverse polarit	y protection of supply voltage	Yes		
Cable length		2 m		
Enclosure Protection		IP 67		

DIMENSIONS



S17



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- Alin			
SL18 series	S25 series	S30 series	S40 series
SL18-05N-1	S25-07N-1	S30-10N-1	S40-20N-1
SL18-05N-2	S25-07N-2	S30-10N-2	S40-20N-2
SL18-05P-1	S25-07P-1	S30-10P-1	S40-20P-1
SL18-05P-2	S25-07P-2	S30-10P-2	S40-20P-2
5 mm ± 10%	7 mm ± 10%	10 mm ± 10%	20 mm ± 10%
0 to 4.0 mm	0 to 5.6 mm	0 to 8.0mm	0 to 16.0mm
	1.5	iKHz	
18x18x1mm	25x25x1mm	30x30x1mm	40x40x1mm
	Pla	astic	
	Y	′es	
	Y	′es	
		: m	
		9 67	
	60 ·	S30	
	RUBBER PLUE CARLEM SLUE	S40	All Control of the second seco
S25	250 CARLED AND		- 473 - 473 - 121 NORATOR - 473 - 121 NORATOR - 473 - 773 - 775 - 775

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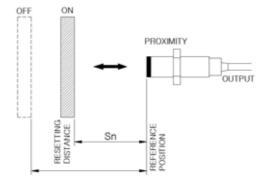
# **PROXIMITY SWITCH**

### **Technical specifications**

### Sensing distance: (Sn)

"Sensing distance" refers to the distance at which the proximity switch operates (or releases) as measured, from the reference position (or reference plane) by moving the target in the specified manner.

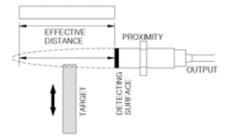
The item "sensing distance" under "specifications" indicates the value(s) when measured with the standard target.



### Effective distance:

"Effective distance" refers to the distance from the sensing surface to the passing position of the target which permits the proximity switch to operate without any malfunctions due to temperature or voltage fluctuation.

The item "effective distance" under "specifications" indicates the value(s) when measured with the standard target.



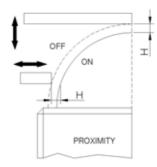
#### Correction coefficient:

Taking an electrical proximity switch as an example, the sensing distance of the electrical inductance proximity switch is shorter for a non-metal target. In this case, please refer to the following chart for correction of pick-up distance. (But the correction factor has no an absolute value). For example: Sensing distance of copper: S30-10N-1-P-V Standard sensing distance: (Sn) x 0.4 (Modulus of copper) = 10 x 0.4 = 4mm



Hysteresis: (H)

Proximity switch hysteresis is the max. difference between the switch-ON point (non detection→detection) and the switch-OFF point (detection→non detection) when the target approaches and recedes from the active face (or from its axis). It is quoted in % on switch-ON point. The difference between the two switching distance is intentionally introduced to avoid undesired switching of the proximity when the target is present just within the sensing range.



#### **Residual Voltage**

Residual voltage refers to the saturated voltage in an output crystal when the proximity switch is "ON"

#### **Current consumption:**

Current consumption refers to the maximum current when, under no load condition, it is measured between the power inlet terminal and the output terminal.

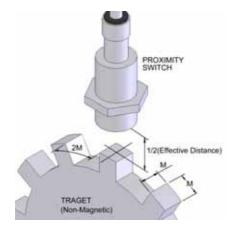
#### Leakage current:

"Leakage current" refers to the frequency of outputs from the proximity switch per second in response to the movement of each target when brought closer to the switch. The item "switching frequency" under "specifications" indicates the value(s) when measured with the standard target.

### Switching frequency: (f)

"Response frequency" refers to the frequency of outputs from the proximity switch per second in response to the movement of each target when brought closer to the switch

The item "switching frequency" under "specifications" indicates the value(s) when measured with the standard target.



### **Delay in readiness**

The output state of the sensor requires 100ms to become ready after the power has been applied. During this time do not use the sensor output signal.

### **Environment and temperature effect**

It refers to the change of sensing distance of the proximity switch when the environmental temperature changes between (-) 20 to (+) 70 Celsius degrees. The amount of change taken at (+) 23 Celsius degrees shall be regarded as standard sensing distance Sn x  $\pm$  10% (change effect distance).

### Environment and voltage effect:

It refers to the change of sensing distance of the proximity switch when the applied voltage changes from 10 to 30 VDC or from 24 to 240 VAC. The amount of changes is measured by the sensing distance taken at normal operating voltage Sn x  $\pm$  2.5% (change effect distance).

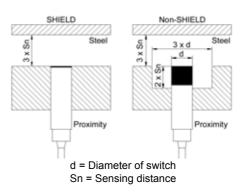
### **MOUNTING CONDITION**

### Shield type:

Since the sensing face of the proximity switch is a shield type, it can be buried in an iron or steel materials stockpile to prevent being effected by any surrounding metal objects.

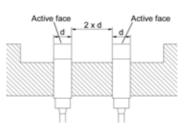
#### Non shield type:

A space should be provided between the sensing face and the surrounding metals, or the sensing face should protrude to prevent surrounding interference.

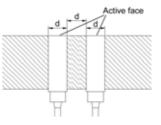


#### **Mutual interference**

A minimum distance must be observed when identical cylindrical rectangular sensors are mounted opposite each other or in parallel.



Non-shield mountable sensors mounted parallel.



Shield mountable sensors mounted in parallel



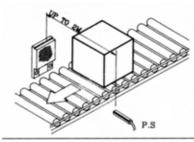
Mounted opposite each other

d = Diameter of switch Sn = Sensing distance

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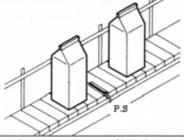
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# Applications for sensor's switch



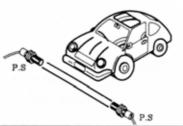
Detection of luggage

 APPROPRIATE TYPE: Retro-Reflective Photoelectric Switch



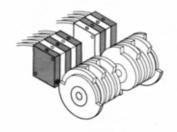
- Counting or detection of MILK Boxes
- APPROPRIATE TYPE:

Diffuse Reflective Photoelectric Switch

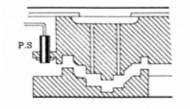


Detection of presenting cars in parking lot
 APPROPRIATE TYPE:

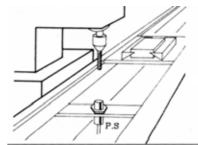
Thru-Beam Photoelectric Switch



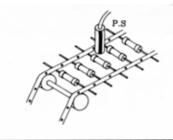
- Mechanical procedure control
- APPROPRIATE TYPE: Type PS12 Proximity Switch



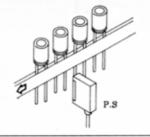
- Confirmation of tooling up-down position
- APPROPRIATE TYPE:
- Inductive Proximity Switch



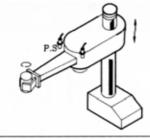
- Positioning of processing parts
- APPROPRIATE TYPE: Inductive Proximity Switch



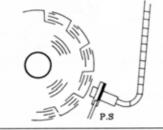
- Detection of resistor
- APPROPRIATE TYPE: Capaive Proximity Switch



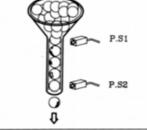
- Detection of electroly tic capacitor
- APPROPRIATE TYPE: Inductive Proximity Switch



 Positioning of robot arm
 APPROPRIATE TYPE: Inductive Proximity Switch

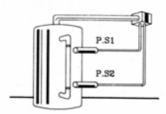


- Detection of wave in high speed rotation
- APPROPRIATE TYPE: Inductive Proximity Switch



Detection of steel ball
 APPROPRIATE TYPE:
 Inductive Proximity Switch

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- Detection of powder/liqwid position control
  APPROPRIATE TYPE:
  Consolition Device the Society
  - Capacitive Proximity Switch